Assembly Instructions for All Gasket Bell Products

Prior to assembly, clean both ends of the pipe (bell and spigot) to remove all dust and debris.

After cleaning the pipe, apply the manufacturer supplied lubricant to both ends. The lubricant may be easily applied to the spigot and gasket using a brush, roller, or swab. If additional lubricant is required, please contact Sanderson Pipe Corporation.

Once the pipe has been cleaned and lubricated, follow the remaining installation steps:

- Insert the lubricated spigot end of pipe into the preceding gasketed bell. When the spigot end reaches the gasket, ensure both pipe sections are properly aligned before proceeding.

- Ensure the gasketed bell end of the pipe is securely braced while pushing the spigot into the bell to prevent over-insertion of previous joints. Each pipe section is provided with a reference mark on the spigot indicating the maximum insertion depth. Inserting the pipe beyond this reference mark can cause stress to the pipe, reduce joint flexibility, and decrease the overall laying length of the pipeline. If the spigot is inserted past the reference mark, separate the pipe sections and reinsert them until the reference mark is visible and aligned with the lip of the bell.

- If mechanical devices or machinery are required to join the pipe sections, take extra precautions to avoid damaging the pipe. Verify that the alignment is correct and do not over insert the pipe. Over insertion may result in joint failure and voids Sanderson Pipe Corporation's manufacturer's warranty.

If you have any further questions regarding the installation of this pipe, please contact Sanderson Pipe Corporation at 1-800-669-3553.

